#### ENGINEERING & CONSTRUCTION DEPARTMENT

693A Spanish Town Road, Kingston 11 Tel 937-9320-5, Fax 937-9259 T & D MATERIAL SPECIFICATION

| JPS Specification #: PSB-48-2013 | Date: January 3, 2013 |
|----------------------------------|-----------------------|
| Item Stock: 42676                | Supersedes:           |

**Description:** 

Band, 48" Pole strap band (steel)

Application:

For use in banding brackets and other hardware to concrete poles

### **SPECIFICATION**

This specification covers the 1 1/4" X 48" Pole strap (band) for mounting an assortment of equipment to concrete poles.

The pole strap (band) shall be capable of mounting hardware to poles with diameter of 12" and below. The pole strap (band) shall be supplied with two retainer extrusions and a carriage bolt for tightening the assembly. Pole strap (band) shall be fabricated from high strength stainless steel. The retainer extrusions shall be fabricated from high strength aluminum alloy.

The pole strap (band) assembly shall have dimensions and minimum strength stipulated below.

Stainless Steel Band shall be type 201 annealed stainless steel with minimum tensile strength of 100,000 PSI and minimum yield strength of 45,000 PSI. The dimension of the band shall be 48" X 0.040" X 1 1/4", as illustrated on attached drawing PSB2004-1.

Aluminum Extrusions shall be 6061-T6 ASTM B221 aluminum alloy with minimum tensile strength of 38,000 PSI and minimum yield strength of 35,000 PSI.

Carriage Bolt shall be high strength grade 5 (ASTM A449), and hot dipped galvanized as per ASTM A153 standard. The dimension of the bolt shall be 5/8" X 8" as per attached drawing PSB2004-1. Nut and washer shall also be galvanized as per ASTM A153.

In addition to be ASTM A153 galvanized the carriage bolt, washer and nut shall be coated with a suitable protective coating conforming to or exceeding the latest edition of ASTM F1428. The average thickness of the applied coating shall be as per ASTM F1428 Table 1.

#### **Tests**

The Pole Strap (band) and the accompanying accessories shall be subjected to tests and stipulated results as per ASTM B221, ASTM A449, ASTM A153, ASTM F1428. Certified test reports shall be made available to the purchaser upon request.

**Drawings** 

Manufacturer's drawing shall be furnished at the time of tendering, and shall indicate the outline of the pole strap (band), together with all pertinent mechanical characteristics, and dimensions as specified herein.

All suppliers shall complete the attached form (F243) which shall form part of the evaluation process.

Prepared By: Craig Francis, 2004 May 10

Reviewed By:

Engineer

**Engineering & Construction Department** 

Approved By:

Manager

**Engineering & Construction Department** 

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# Material Data Form (F243)

| Manufacturer                              |  |
|-------------------------------------------|--|
| Catalogue Number                          |  |
| Manufacturing Standards                   |  |
| Band Type (material)                      |  |
| Extrusions Type (material)                |  |
| Bolt Type (material)                      |  |
| Band Dimensions                           |  |
| Carriage Bolt dimensions                  |  |
| Band Strength                             |  |
| Extrusion Strength                        |  |
| Name of coating/ Specification of coating |  |
| attached?                                 |  |
| Thickness Of Coating                      |  |
| Color Of Coating                          |  |
| Weight Of Complete Band Assembly          |  |

